

Work Order ID 129633

February-20-15 11:39:20 AM

Handwritten: AAP - Rush

129633

Page 1

Item ID: D5152-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fwd Post Mount
 Start Date: 2/20/15 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 2/24/15 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5152	B								
110	FLOW WATER JET	0.00							
110									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg								
<i>304 .050"</i>	Dwg Rev: <u><i>B</i></u>								
	Prog Rev: <u><i>B</i></u>								
120	QC2- Inspect parts off machine FAI/FAIB	0.00							
120									
QC	Memo	0.00							
Quality Control									
130	QC8- Inspect parts - second check	0.00							
130									
QC	Memo	0.00							
Quality Control									

(8)

02/15/2015

(8)

02/15/2015

(8)

DAS
38
9-89

FEB 23 2015

Work Order ID 129633

February-20-15 11:39:20 AM

129633

Page 2

Item ID: D5152-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fwd Post Mount
 Start Date: 2/20/15 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 2/24/15 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
134		0.00							
134									
Small Fab	Memo	0.00			DAS 30 9-89	8			15/02/23
Small Fab	FROM ON MANUAL ROLLER OR ON BRAKE AS PER DWG								
136	QC5- Inspect part completeness to step on W/O	0.00							
136									
QC	Memo	0.00							DAS 38 9-89
Quality Control									
140	Identify as per dwg & Stock Location: <u>V/A 001</u>	0.00							
140									
Packaging	Memo	0.00				8			15-2-23
Packaging									

FEB 23 2015

Work Order ID 129633

February-20-15 11:39:20 AM

129633

Page 3

Item ID: D5152-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fwd Post Mount
Start Date: 2/20/15 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 2/24/15 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

15/2/24 JF
D52-24

Picklist Print

February-20-15 11:39:19 AM

Page 1

Work Order ID: 129633

129633

Parent Item: D5152-1

D5152-1

Parent Item Name: Fwd Post Mount

Start Date: 2/20/15

Required Date: 2/24/15

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 14.09.04 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA		Purchased		No			sf	597.0221		1			
M304S18GA													
304/316 .050 Sheet													

02/15/02/23

Location

Loc Qty

Loc Code

MAT020

597.0221

124572

23

125552

19.75

M126647

24.6112

M128254

17.4387

M128435

27

M128864

31.5964

M129530

36.6667

M130345

11.1667

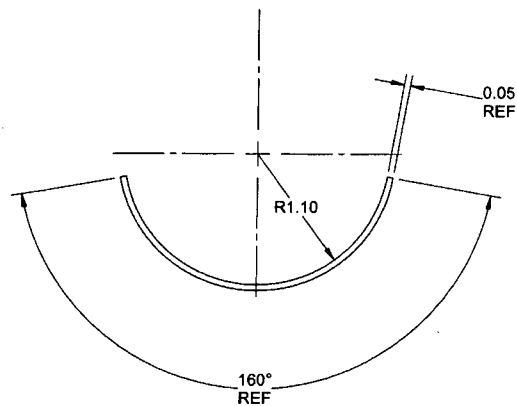
M130923

88.7924

M131384

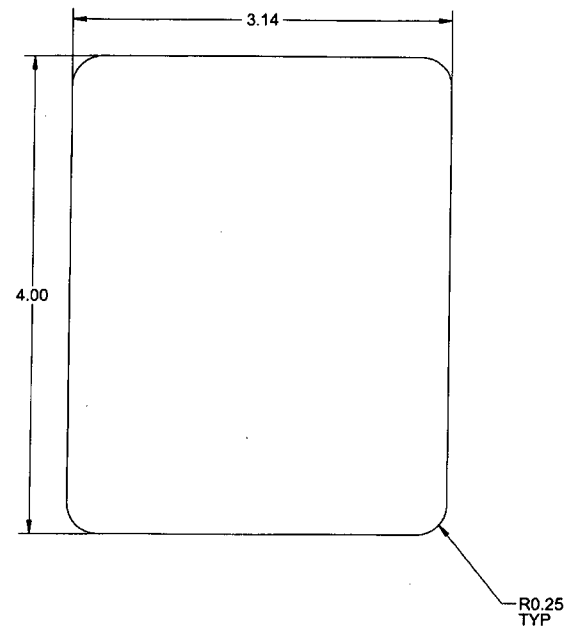
317

1.2986



D5152-1 FWD POST MOUNT
(MAKE FROM D5152-1F)

129133



D5152-1F FWD POST MOUNT
(FLAT PATTERN)

RELEASED

2015 FEB 09

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240, 0.050" THICK (PER DART SPEC M304S18GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	EPDMA		
CHECKED	DB	DRAWING NO.	REV. B
MFG. APPR.	DD	D5152	SHEET 3 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	POST MOUNT	NTS
DATE	15.01.09	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	